A Higher Level of Performance



Data Sheet

# MEMFIo<sup>™</sup> MFVC

## **PVC & CPVC Corrosive Resistant Flow Meter**



For more information, please visit > www.hawkmeasurement.com

### Overview MEMFIo<sup>™</sup> MFVC PVC & CPVC Corrosive Resistant Flow Meter





### **Principle of Operation**

MEMFIo<sup>™</sup> MFVC PVC & CPVC flow meters are simple, accurate variable area meters and resistant to many acids, alkalis, salt solutions, and other corrosives. These meters have an excellent tolerance to suspended solids and measure flow to one percent accuracy. Unlike tapered tube rotameters, the MEMFIo MFVC flow meters have an indicator disk in close proximity to the edge of the sight tube for visibility even in many dirty fluids. Alternatively, magnetic indication is available for accurate reading regardless of media. These meters can be supplied with the MFT2<sup>™</sup> 2-Wire Transmitters for flow rate and total.

### Technology

MEMFlo<sup>™</sup> MFVC PVC & CPVC flow meters are patented variable area flow meters using the the volumetric principle of flow measurement. These MEMFlo<sup>™</sup> meters consist of five main parts including the body/sight tube, core tube, float assembly, scale, and pitot tube. The meter is not a glass tapered tube, rather the media enters the meter vertically at the bottom inlet port and flows upward into the core tube. Then the media flows horizontally through the core tube slot and exits the meter through the side outlet port. During this process the media lifts the float assembly in the core tube in direct proportion to the rate of flow. The slotted core tube design gives the meter an excellent tolerance to suspended solids and there are no springs, cams, or dynamic seals to wear out.

When using a polysulfone measuring tube, flow rate is visible by reading the sight disc on top of the float assembly. When using the CPVC measuring tube tube, flow rate is visible by reading the magnetic indicator, which corresponds with the float assembly. The optional MFT2<sup>™</sup> Flow Transmitter has an analog 4-20mA or 0-5, 0-10 VDC output to a remote display, PLC, Recorder, or other customer-supplied receiver.

Using a simple and rugged design, the MEMFIo PVC and CPVC flow meters measure to 1% accuracy.

### **Features and Benefits**

- Heavy bodied meters for corrosives and high purity fluids.
- Ideal for acids & caustics, deionized water, plating solutions, water treatment & corrosive gases.
- All plastic wetted components for maximum corrosion resistance.
- Extended flow ranges averaging 30 to 1.
- Disassembles in less than a minute without removing the meter from the pipeline.4.5

- No springs, cams, or dynamic seals to wear out.
- Standard female NPT for meters, or Van Stone style flanges. All sizes available in threaded, socket, or Van Stone flanged connections.
- All models can be supplied with MFT2<sup>™</sup> 2-Wire Transmitters or FloSentry 3<sup>™</sup> Flow Switch.

## **Specifications & Dimensions**

MEMFIo<sup>™</sup> MFVC PVC & CPVC Corrosive Resistant Flow Meter



### **Specifications**

| Accuracy           | ± 1% of 100% flow rate   |
|--------------------|--|
| Repeatability      | ± 1/2% of indicated flow rate  |
| Rangeability       | 30 to 1 average  |
| Materials          | All wetted parts (except static O-Ring seal) PVC on PVC models, CPVC & Polysulfone or all CPVC on CPVC units. Standard direct reading (GPM or LPM Liquid, Sp. Gr. = 1.00 or SCFM Air @ 100 psig, 70° F.) or percentage scale. Scales are special corrosion-resistant mylar. Special scales for other flow units or media conditions are available at extra cost. |
| Pressure Rating    | Up to 150 psig for flanged models, or 300 psig, depending on meter type, temperature and service conditions.   |
| Temperature Rating | Up to 212°F (pressure ratings decrease at higher temperatures).  |
| O-Rings            | Buna N standard; Viton, Ethylene-Propylene (EPR), Silicone, Neoprene, Kalrez and Teflon optional.  |

Note: Please Consult Factory for Special Requirements

### **Dimensions**



| BODY & MEASURING TUBE DESCRIPTION | Α     | A'    | В    | С    | D     | E    | F    | G    | Female NPT             |
|-----------------------------------|-------|-------|------|------|-------|------|------|------|------------------------|
|                                   | 11.02 | 11.52 | 3.38 | 2.82 | 4.66  | 3.60 | 2.54 | 3.00 | 1/2" - 1"              |
| All PV/C or CPV/C                 | 16.93 | 17.08 | 4.25 | 4.00 | 6.45  | 5.03 | 3.45 | 5.00 | 1 <sup>1</sup> /2"- 2" |
|                                   | 23.10 | 23.25 | 7.90 | 7.90 | 11.60 | 5.03 | 4.30 | 5.00 | 3"                     |
|                                   | 27.42 | 27.57 | 9.79 | 9.79 | 14.29 | 5.44 | 5.44 | 5.00 | 4"                     |

| <b>BODY &amp; MEASURING TUBE DESCRIPTION</b> | н     | I.   | J    | K    | L    | 150lb Flange       |
|--|-------|------|------|------|------|--------------------|
|  | 12.27 | 4.63 | 4.07 | 2.75 | 3.88 | 1/2" - 1"          |
|  | 18.63 | 5.95 | 5.70 | 3.88 | 5.00 | 1 <sup>1</sup> /2" |
| All PVC or CPVC                              | 18.75 | 6.07 | 5.82 | 4.75 | 6.00 | 2"                 |
|  | 21.30 | 6.10 | 6.10 | 6.00 | 7.50 | 3"                 |
|  | 25.13 | 7.50 | 7.50 | 7.50 | 9.00 | 4"                 |

Note: All dimensions are in inches, with a tolerance of ±0.03" on threaded models, ±0.20" on flanged units.

### **Complete Flow Systems & Accessories**

MEMFIo<sup>™</sup> MFVC PVC & CPVC Corrosive Resistant Flow Meter



MFT2<sup>™</sup> Two-Wire Flow Transmitter Mount to Your Volumetric Flow Meter For Output Flow Rate



### **Principle of Operation**

The MFT2<sup>™</sup> two-wire flow transmitter accurately calculates and outputs flow rate. Compatible with any MEMFlo variable area flow meter, MFT2<sup>™</sup> combines HAWK's time-proven variable area technology with a high tech processor and solid state circuitry. Each device includes an analog output that can be configured for 0-5 VDC, 0-10 VDC, or 4-20 mA current loop. Typical applications include pump flow output, compressed air consumption, cooling flow monitoring, steam flow usage/optimization and combustion gas metering.

| General                 |  |
|-------------------------|--|
| Process Temperature     | F: -20° to 240° / C: -29° to 116°  |
| Ambient Temperature     | F: -20° to 158° / C: -29° to 70°   |
| Environmental           | Humidity: 0-90% non-condensing   |
| Accuracy                | ±1% 0.25% rate   |
| Repeatability           | ±0.10% rate  |
| Electrical              |  |
| Power Requirements      | 0.5 VDC Output 10-30 VDC @ 3 wire<br>0-10 VDC Output 12-30 VDC @ 3 wire<br>4-20 mA Output loop-powered, 12 VDC - 30 VDC - 2 wire |
| Power Consumption       | 25 mA maximum  |
| Analog Outputs          | 0-5 VDC and 0-10 VDC into 10,000 Ohms minimum;<br>4-20 mA into 1000 Ohms maximum   |
| Resolution              | 1:4000   |
| Transmission Distance   | 4-20 mA limited by cable resistance (4000')<br>0-5 VDC 1000 feet (330m) maximum<br>0-10 VDC 1000 feet (300m) maximum             |
| Circuit Protection      | Reverse polarity and current limiting  |
| Isolation               | Inherently isolated from the piping system   |
| Transient Over-Voltages | Category 3, in accordance with IEC 64  |
| Temperature Drift       | 50 ppm/°C (Max)  |
| Enclosure Rating        | NEMA 4 (IP67) ; NEMA 7   |

### **Features and Benefits**

- Non-contact sensor electronic
- Electronic signal conditioning circuit
- 3 output modes: 4-20mA, 0-5 VDC or 0-10 VDC
- Proportional analog output two-wire, 4-20mA
- Designed to slip over any standard measuring tube
- · Pre-calibrated from the factory for fast installation and start-up

**Ordering Information** 

MEMFIo™ MFVC

PVC & CPVC Corrosive Resistant Flow Meter

### **Ordering Information**

### HAWK Model Number Builder

Use the diagram below, working from left to right to construct your HAWK Model Number. Simply match the category number to the corresponding box number.

Example: **MFVC-LCC-0306-TCN** MEMFlo MFVC Flow Meter for liquids, CPVC Body Material & Sight Tube, 0.08-1.64 GPM Liquid, 3/4" Connection Size, Female NPT Threaded Connection Type with Corrosion Resistant Scale and Neoprene O-Ring with no MFT2™ Flow Transmitter Option



Ordering Notes:

- (1) Select the best configuration based on your requirements.
- (2) This device is not intended for AIR service. Consult factory for specialty gas sizing.
- (3) Connection Size is based on Capacity - Colors must match to ensure compatibility.
- (4) If you require a Special Connection (X), please consult factory with your requirements.
- (5) For digital or custom scaling, select Other (X) and note the following requirements: Contact factory for best option
- (6) To package the MFT2 flow transmitter see MFT2 data sheet model number builder

Note: Match color with connection size.



29)

30)

31)

32)

33)

N/C

N/C

N/C

N/C

N/C

70 - 1750

100 - 2300

150 - 3500

150 - 4000

200 - 5000

### Contact

MEMFIo<sup>™</sup> MFVC PVC & CPVC Corrosive Resistant Flow Meter



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Additional product warranty and application guarantees upon request. Technical data subject to change without notice.

